

**WHAT IS CLAIMED IS:**

1           1. A packing crate, comprising:

2           a plurality of stacks of paper, each stack being joined with each other at an edge of said crate  
3           by folding over a strip of one stack so that it is parallel and adjacent to an adjoining stack; and  
4           said strip from one stack being attached to said other stack via sewn thread with between 50  
5           and 80 stitches per meter, between one and two lines of stitching, wherein the thread has a thickness  
6           between 300D/3 and 500D/3.

1           2. The packing crate of claim 1, the thread being selected from a group consisting of nylon,  
2           polyamide, polyester, and polypropylene.

1           3. The crate of claim 1, said stacks of paper being selected from the group consisting of Kraft  
2           paper and corrugated paper.

1           4. The packing crate of claim 1, said sewn thread ending in a tab that can be easily pulled  
2           and unraveled by a person.

1           5. A packing crate of claim 1, further comprised of an adhesive binding together the two  
2           stacks, said adhesive placed in a vicinity of where said sewn thread is employed.

1           6. The crate of claim 5, said adhesive being a synthetic resin.

1           7. A method of making a packing crate, comprising the steps of:

2           folding over a strip at an edge of a first stack of paper;

3           applying an adhesive to said folded over portion of said first stack of paper;

4           placing said folded edge with adhesive in contact with an edge of a second stack of paper;

5           and

6           sewing said folded edge of said first stack to said second stack.

1           8. The method of claim 7, said sewing being done after application of said adhesive and

2           before said adhesive fully dries.

1           9. The method of claim 7, wherein a tab is formed at one end of said strip enabling a person

2           to undo said sewing.

1           10. The method of claim 7, said sewing being accomplished by an industrial grade sewing

2           machine.

1           11. A packing crate forming a completely enclosed structure, said packing crate made of

2           stacks of paper folded and attached to one another, said attaching being by sewn thread.

1           12. The packing crate of claim 11, further comprising an adhesive attaching said stacks to  
2           one another where said sewn thread is present, said adhesive being a synthetic resin.

1           13. The packing crate of claim 11, said sewn thread having 50-80 stitches per meter.

1           14. The packing crate of claim 11, said thread being selected from a group consisting of  
2           nylon, polyamide, polyester, and polypropylene.

1           15. The packing crate of claim 11, said thread having a thickness of 300D/3 to 500D/3.

1           16. The packing crate of claim 11, said stacks of paper being stacks of Kraft paper.

1           17. The packing crate of claim 11, said stacks of paper being corrugated paper.

1           18. The packing crate of claim 11, said crate being absent of metallic staples and metallic  
2           nails.